

One-Way Manufacturing Supplier Terms, Conditions, Quality Clauses

General Terms, Conditions, Quality Clauses	
QA 1	Machining suppliers must submit to One-Way Mfg. the inspection report, certificate of conformance, and the material and processing certifications (when applicable).
QA 2	Documented first article inspection reports shall be submitted to the Quality Assurance department prior to the beginning of production. The supplier assumes all financial responsibility for replacement, rework, and material when production of parts is begun without first article inspection approval from Quality Assurance. Use AS9102 f/a form when stipulated on .P.O.
QA 3	Any delay in shipment, for any reason, has to be conveyed to the Quality Assurance department as soon as the delay is known by the supplier.
QA 4	Any change to the contract requirements by the supplier must be approved by One-Way Mfg. in writing. Notify One-Way Mfg. of changes in product and/or process, change of suppliers, change of manufacturing facility location, and, when required, obtain One-Way Mfg. approval.
QA 5	All information in the contract must be held in confidence by the supplier and no third party request for information will be authorized unless instructed in writing by a One-Way Mfg. representative. When ITAR and/or government rated data is noted on the purchase order, the US government restrictions must be followed. If you have any questions concerning ITAR or government rating, then notify the One-Way Mfg. buyer. All concerns must be answered prior to you accepting this order. All documents to be retained for a minimum of 10 years unless extended retention is required by One-Way Mfg. or its customers.
QA 6	In addition to One-Way Mfg.'s right of access, the supplier agrees to right of access for One-Way Mfg. customers and/or regulatory agencies to all facilities at any level of the supply chain involved in the order and to all applicable records in the performance of this contract.
QA 7	Manufactures or machining suppliers must have a quality system in compliance to AS9003, AS9100, or ISO9001. One-Way Mfg. may make conditional exceptions based on applicable customer requirements.
QA 8	Suppliers are required to notify the Quality Assurance department prior to transferring any work to a new facility. One-Way Mfg. will determine prior to the transfer if the supplier may perform the transfer of work.
QA 9	Supplier must notify the Quality Assurance department of nonconforming product and ensure process control to prevent Counterfeit Parts from being delivered to One-Way Mfg. (A counterfeit part is a product/part produced or altered to imitate or resemble the intended product/part without authority or right to do so and done with the intent to mislead or defraud by passing the imitation as the original or genuine product/part.)
QA 10	Arrangements for One-Way Mfg.'s approval of the supplier's disposition of nonconforming material.
QA 11	Requirements for the supplier to flow down to their sub-tier suppliers the applicable requirements in One-Way Mfg. purchasing documents, including key characteristics and applicable F.O.D. control processes when required.
QA 12	Requirements for the supplier to comply with executive order E13224. Supplier shall not engage in any transaction of any type with persons or businesses or organizations who commit, threaten to commit, or support terrorism.
QA 13	Quality system must be in compliance to AC7004, AS9003, ISO9001, or AS9100.
QA 14	Quality system must be in compliance to ISO9001, AS9100, ISO 17025, Nadcap testing, ANSI Z540, and/or Nvlap accreditation.
QA 15	Government contracts : Work under this order is subject to Government and/or Regulatory Agency surveillance at the Suppliers facility (FAR 52.246-2 Paragraph C, D, & F)
For Processing suppliers, the following are the minimum requirements.	
QA P1	Processing suppliers must furnish processing certifications to One-Way Mfg. purchase order requirements and shall not process any parts for which they are not certified or approved. Nadcap and/or specification owner approval is required. QA 3, QA 4, QA 5, QA 6, QA 8, QA 9, QA 10, QA 11, QA 12, QA 13
For Material suppliers, the following are the minimum requirements.	
QA M1	Material suppliers must furnish material certifications to One-Way Mfg. purchase order requirements and shall not supply material for which they are not certified or approved. When noted on our purchase orders, the raw material must be USA domestic material. QA 3, QA 4, QA 5, QA 6, QA 8, QA 9, QA 10, QA 11, QA 12. Material Supplier QMS may be per QA 13 and/or AS9120
For Machining and Manufacturing suppliers, the following are the minimum requirements.	
QA M2	For Machining and Manufacturing suppliers QA 1 - QA 13 are applicable
For Calibration and Testing suppliers, the following are the minimum requirements.	
QA C1	Calibration and Testing suppliers must furnish calibration/test reports to One-Way Mfg. purchase order requirements and be traceable to the specific equipment or item for which they were calibrated or tested. Traceability to NIST and/or other national or international standards must be supplied. Actual data must be supplied. QA 3, QA 4, QA 5, QA 6, QA 8, QA 9, QA 10, QA 11, QA 12 QA 14

All suppliers must comply with the basic Terms and Conditions. Additional Quality clauses will be noted on the Purchase Order as applicable.